

PROCESSING

IRYMPLE CITRUS PRODUCTS

Irymple Citrus Products is the largest vegetable concentrate manufacturer and one of the top 3 manufacturers of base blended fruit concentrates and fruit pastes in Australia. Irymple Citrus Products forms part of The Irymple Group of Companies, which also controls Roberts Estate Wines and Irymple Citrus Packing.

Irymple Citrus Products process up to 30,000 tonnes of carrots annually and purchases approximately 80% of carrots from the Mildura Region (including the combined area of Robinvale and Mildura). Carrot Juice is predominantly made for the export market where 85% is exported to Japan and 15% sold to the domestic market.

Green capsicums are purchased from the Mildura Region, along with Red Capsicum from QLD and NSW in order to make the right blend of capsicum juice. 90% of Capsicum Juice is exported to Japan and 10% to the Australian domestic market. Irymple Citrus Products can process up to 3,000 tonnes of capsicum annually.

Irymple Citrus Products

Fifteenth St Irymple VIC 3498

Tel 61 3 5024 5704

Email ipc@irymplegroup.com.au

Carrot Juice Processing Plant – Irymple Citrus Products

Game St Merbein VIC 3505

Tel 61 3 5025 2879

Roberts Estate Wines

Game St Merbein VIC 3505

Website www.robertsestatewines.com

Asparagus Growers of Sunraysia

Tel 61 3 5025 6425

Website www.agos.org.au



Merbein Mushrooms Pty Ltd at Merbein South has been growing mushrooms since 1970. The farm produces 20 tonnes of fresh, quality mushrooms on a weekly cycle, starting with the composting process. Fifteen temperature controlled growing rooms are used in the process. Merbein Mushrooms have a staff of 60 and pick six days a week, delivering by refrigerated transport to the Adelaide and Melbourne wholesale markets. 115 cubic metres of spent mushroom compost is produced weekly as a by-product of the mushroom growing process.

VARIETIES

Merbein Mushrooms produce buttons, cups and flats in both White and Swiss Brown varieties.

www.growmilduraregion.com.au

Product	Annual Mildura Region production (t) 04	Annual Mildura Region value (\$A) 04	Mildura Region % of Aus production 04	Mildura Region % of Aus value 04
Mushrooms	1,200t	\$3,000,000	2.3%	2.3%

Source: Merbein Mushroom, Australian Mushroom Growers Association

CONTACTS

Merbein Mushrooms

Sturt Hwy Merbein South VIC 3505

Tel 61 3 5025 6265

Australian Mushroom Growers Association

Tel 61 2 4577 6877

Website www.mushrooms.net.au